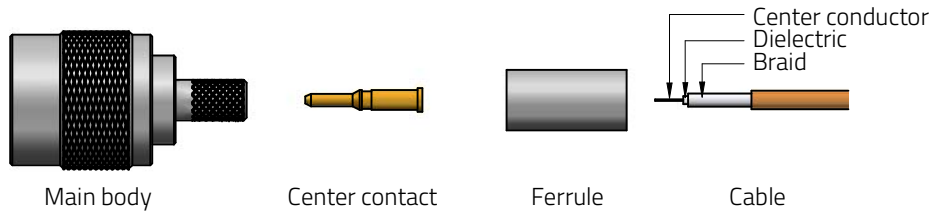
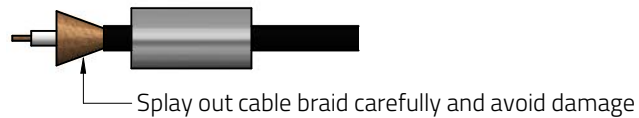


**Step 1.** Prepare connector components and strip coaxial cable according to given dimensions (check point 1)



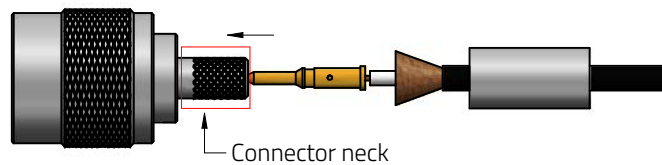
**Step 2.** Please slide ferrule onto cable and splay out cable braid



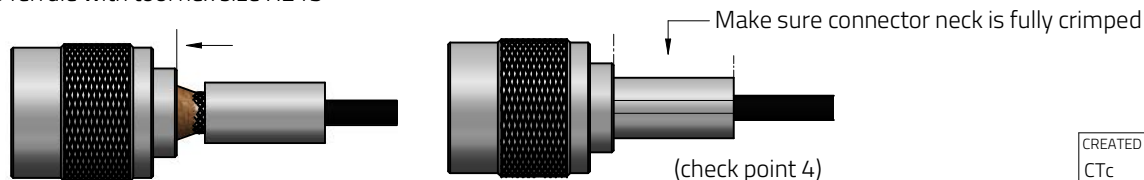
**Step 3.** Slide center contact up to dielectric and solder cable center conductor using minimum amount of solder paste (check point 2-3)



**Step 4.** Push cable with center contact into connector main body until perceptive point. Cover cable braid over connector neck carefully



**Step 5.** Crimp ferrule with tool hex size : .213"



**Assembly Method :**

Center contact : Soldered  
Outer contact : Crimp

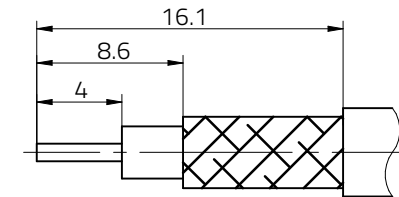
**Crimp Tool PN :** 600600

**Crimp Head PN :** 60060060101



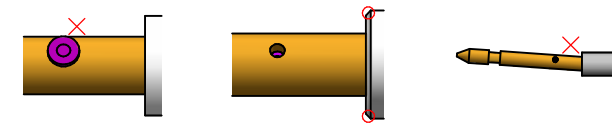
**Cable Type :** Flexible Cable RG58

**Cable Strip Dimensions (mm) :**

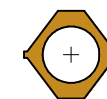


**Check Point :**

1. No damaged components; and no split cable after stripping
2. Assembly can be performed with or without tinned cable. The tinned cable center conductor can enhance the hardness of the cable center conductor and benefit solder process
3. No excess solder, melt dielectric, and misaligned center contact after assembling



4. No significant dog ear after crimping



CREATED CTc	CHECKED JCh	
----------------	----------------	--

DESCRIPTION <b>Assembly instructions</b> <b>670 460 262 124 20</b>			
--	--	--	--

REVISION 001.001	STATUS Valid	DATE 2023-02-17	BUSINESS UNIT eiCan
---------------------	-----------------	--------------------	------------------------



Würth Elektronik eiSos GmbH & Co. KG  
EMC & Inductive Solutions  
Max-Eyth-Str. 1  
74638 Waldenburg  
Germany  
Tel. +49 (0) 79 42 945 - 0  
www.we-online.com  
eiSos@we-online.com